

**Garant**

**Indexable insert for turning SCMT 09T308, for medium machining, Grade: HB725-1**

**Order data**

Order number	260763 HB725-1
GTIN	4062406765743
Item class	21G

**Technical description**

Cutting conditions	slightly interrupted
Tolerance	M
Grade	HB725-1
Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.8 mm
Chip breaker	UM1
Finishing/roughing assignment	Finishing
Main application	UNI
ISO code indexable insert	SCMT 09T308
Tool material	Carbide
Cutting speed $v_c$ main application	50 - 250 m/min

Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	4
Type of product	Indexable insert for turning